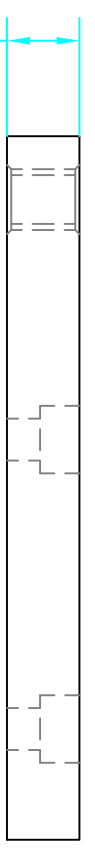
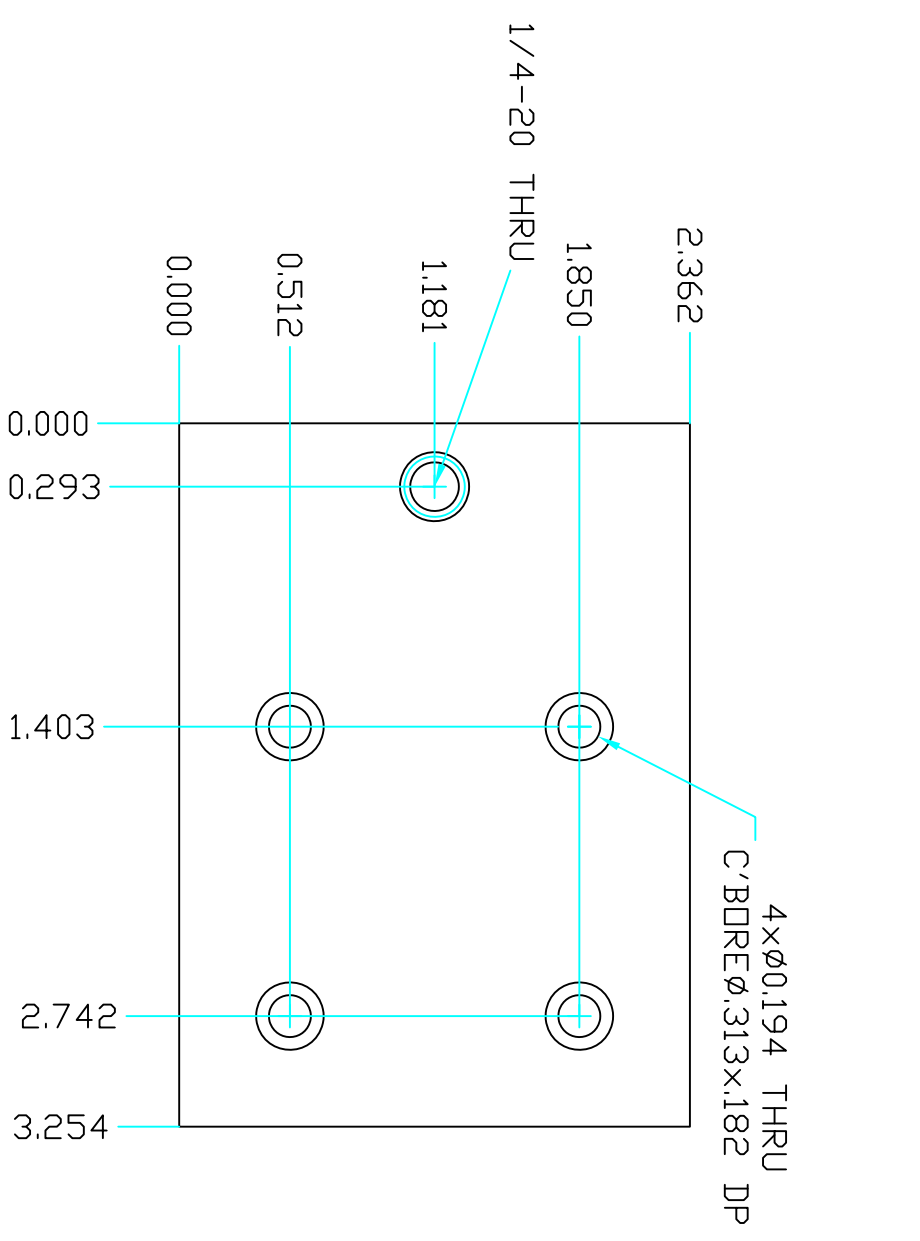
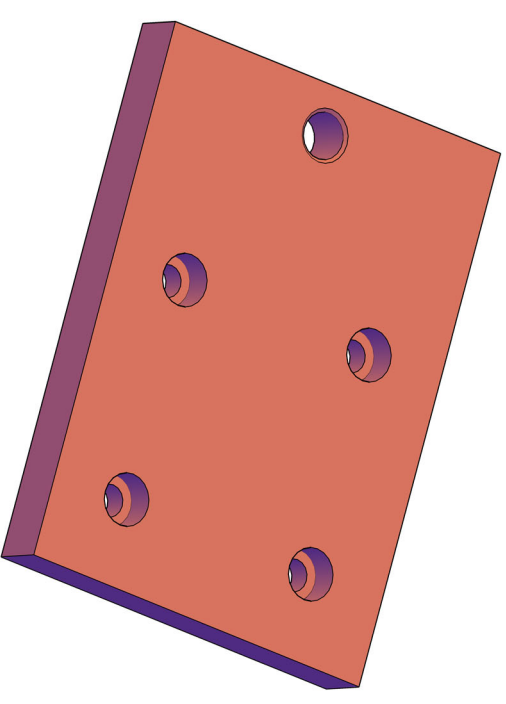


ZONE	REV	DESCRIPTION	REVISIONS	DATE	APPROVED



PART #	QTY	UM	PART NAME	MATERIAL	REF. SHEET/DWG.
PART 1	1	EA	SUPPORT	ALUMINUM	117.00.00

PARTS LIST		PERMISSIBLE VARIATION IN INCH DIMENSIONS WITHOUT TOLERANCES		MACHINING TOLERANCES	
12 TO 60	±0.13	BELLY	±0.18	XXX	XXXX
60 TO 180	±0.20	BELLY	±0.18	±0.015	±0.015
OVER 180	±0.30	OVER	±0.18	±0.020	±0.015
		OVER	±0.18	±0.025	±0.015
		ANGLE	±0.5°		

1. DIMENSIONS ARE IN INCHES.
 2. MACHINING SURFACES TO BE FLAT, SQUARE, PARALLEL & CONCENTRIC BELLY 12.
 3. MARK ALL DETAILS EXCEPT COMMERCIAL PARTS WITH DWG.
 4. BREAK ALL SHARP CORNERS 0.1 x 45° CHAMFER.
 5. FILED'S SHOWN SHARP = 1/4 RND.
 6. TYPICAL HOLE CLASS 2B TREAD, MIN DEPTH 1.5 x DIA.
 7. CUSTOM BORE, BEAD TOLER 1/16 x 90°.
 8. CENTERS PERMISSIBLE.
 9. DO NOT SCALE DRAWING.
 10. ALL WELDING TO CONFORM TO LATEST AWS STANDARDS.

SURFACE TEXTURE 125
 TOLERANCES ARE NOT ACCUMULATIVE

DATE	BY	CHKD	APPD	TITLE	DRAWING NUMBER	REVISION
12/01/22	AD	KH	KH	SRF SUPPORT OUTER	117.00.03	1 OF 1

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 117
 117.00.03
 1 OF 1

